# Berliner Nanotest und Design GmbH

**Company Portfolio** 





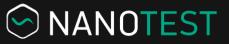
# Origin

- » Founded in 2004 as Fraunhofer spin-off
- » Continuous refining of expertise from general reliability to focus on thermal management and thermal characterization
- » Today partner of major European electronic industries and full-scale provider for thermal characterization and reliability analyses
- » Creative, flexible and multidisciplinary team of physicists, mathematicians, programmers and engineers
- » Member and co-founder of the Joint Lab Berlin for Thermal Management



## NANOTEST in numbers

- » 19 years of experience
- » 30+ research projects
- » 33 motivated employees
- » 100+ satisfied customers



#### **Failure Analysis**

NANOTEST

#### **Material Level** System Level TOCS® TIMA® La**TIMA**® **TIMA<sup>®</sup>** pulse **TIFAS**<sup>®</sup> **Q** Solids **Q** Active devices **Q** Liquids and pastes $\bigcirc$ Pastes to solids **Q** Systems & joints Q Slurries & resins Q TIM1 & TIM2 Q Substrates & metals **Q** FETs & IGBTs Q Packages & modules **\*** Thermal conductivity Thermal conductivity **\*** Thermal conductivity 🖈 Thermal impedance **\*** Buried defects ★ Thermal diffusivity **†** Interface resistance ★ Thermal diffusivity **\*** Structure function ★ Thermal obstruction **★** Compact & versatile $\star$ Automated testing ★ Two-in-one system **★** Compact & low-cost ★ Full-scale FA system ★ Very quick testing $\star$ Aging investigation **★** Dog-bone samples ★ Versatile software **★** Compact & low-cost Features Features Features **Features Features** » Ouick measurement » ASTM D 5470 complete » High conductivities » Complete thermal » Non-destructive & contactless path reconstruction » Curing and in-situ testing » Industrial sample compatibility » Curing and in-situ testing » Fast and thermovisual » Non-destructive » Multi-use test chips » Customizable test heads » Integrated sample integrity » Heat flow-correct » Structural information validation » Integrated heating » Thermal modeling TIFAS' IR » Thermal frequency spectrum TOCS с. .н. TIMA

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## **Fields of Excellence**

#### Lab-Scale Products & Services

- Thermal characterization of material, >> components and systems
- Fracture mechanical characterization of interfaces
- Material aging investigation **>>**
- Standalone benchtop solutions

# **Multi-Scale Solutions & Scientific Services Failure Analysis**

- Thermal imaging **>>**
- Failure detection and localization >>
- Quality management solutions >>
  - Contactless & non-destructive >
  - Lab-scale to inline >

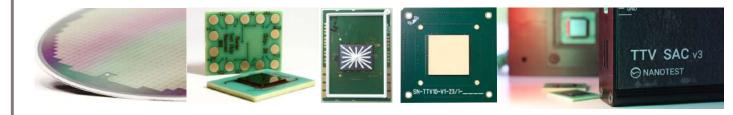
#### All-round Thermal Test Vehicle Supply

- Thermal test chip wafers  $\gg$
- Thermal test vehicle design and assembly  $\gg$
- Measurement hard and software >>



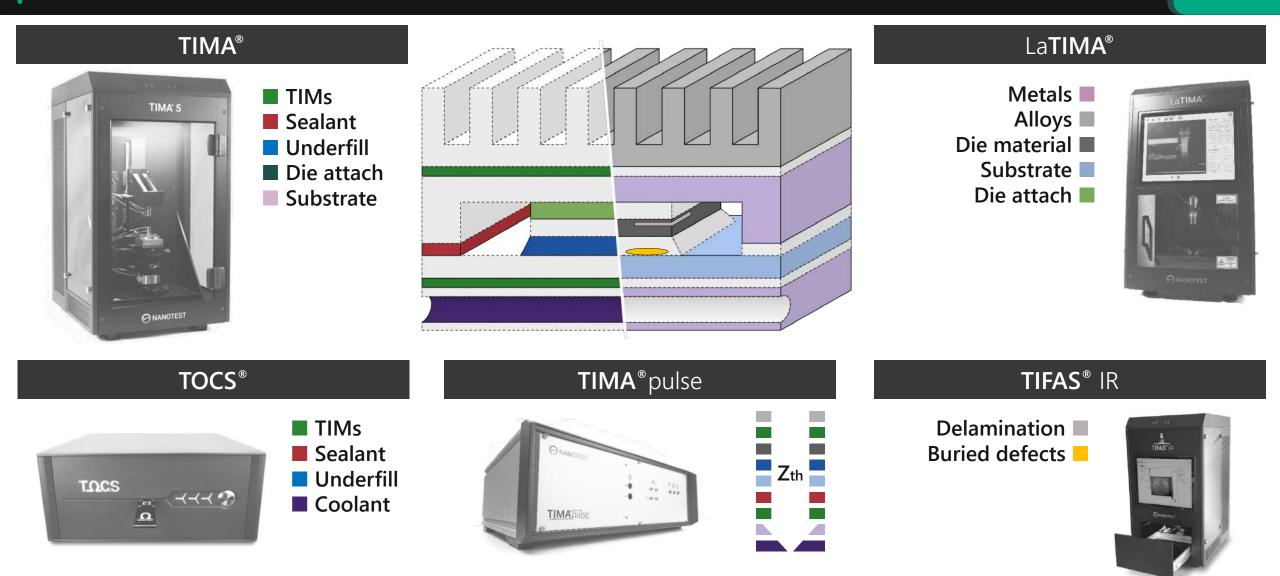








## Comprehensiveness by Design





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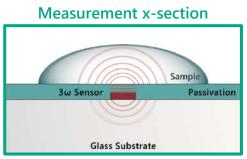
## Fast-paced thermal material characterization

#### **Material parameters**

- > Bulk thermal conductivity
- > Thermal diffusivity

#### Feasible samples

- > Liquids
- > Gels
- Pastes
- Soft solids



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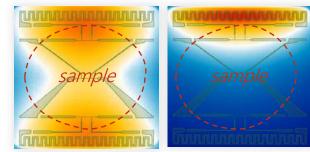
Sample material is simply applied on the test chip and tested with a mere buttonpress.







#### Custom temperature profiles





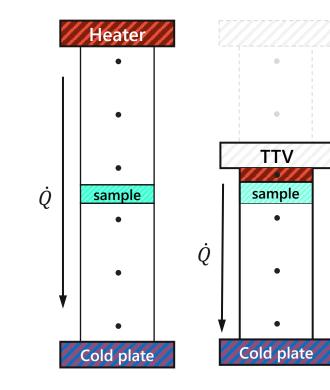
## TIMA<sup>®</sup> 5 Thermal Interface Material Analyzer

## Beyond ASTM D5470

- » Effective and bulk thermal conductivity
- » Thermal effective and interface resistance
- » Temperature and pressure dependency
- » Aging and reliability testing
- » Compact all-in-one system

## Feasible samples

- » Thermal interface material
- » Die attach materials
- » Underfill materials
- » Molding compound
- » Substrates
- » Multilayer samples







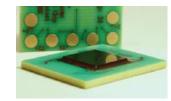
examples of feasible material samples



selection of available test heads



Assembly and curing tool adhesive



Thermal test chip



## LaTIMA<sup>®</sup> In-Plane Thermal Material Analyzer

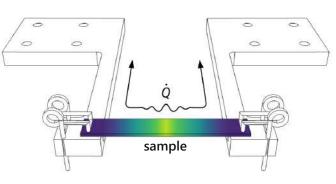
## La**TIMA** base

# TIMA wave add-on

» Thermal diffusivity

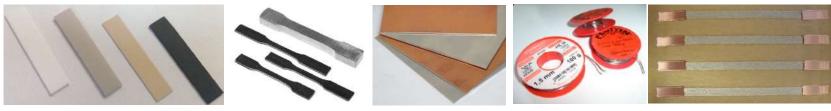
» Thermal conductivity

¢ sample



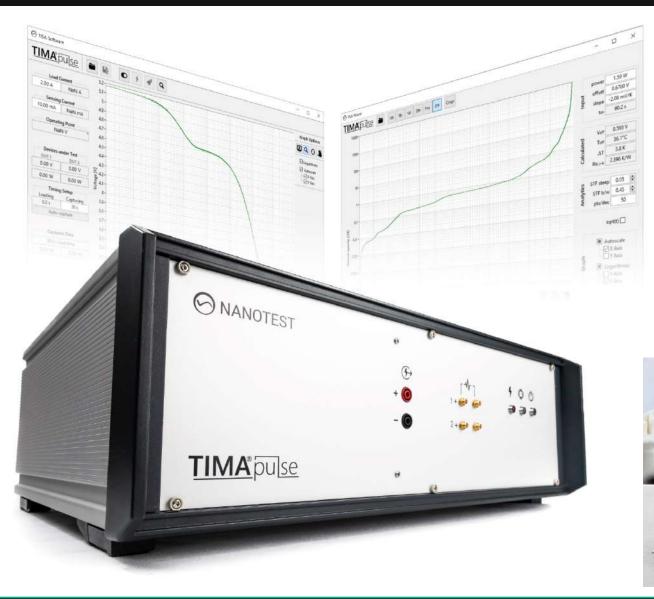
## For highly conductive materials

Feasible samplesMetalsAlloysSubstratesCeramicsSolderSintered materialSemiconductorsFRP





## **TIMA**<sup>®</sup> pulse Transient Thermal System Analyzer

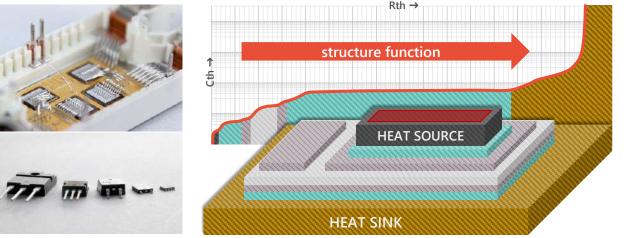


#### Lightweight transient thermal testing

Feasible samplesElectronic packages & modulesThermoelectric systemsCustom thermal setups

#### Output

- » Thermal impedance curve
- » Thermal junction-to-case resistance
- » Time constant spectrum
- » Structure function
- » Thermal equivalent RC networks





Company Portfolio

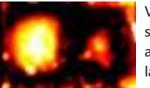
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# **TIFAS**<sup>®</sup> IR lab Thermal imaging-based failure analysis system

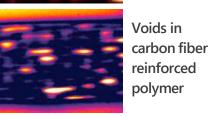
### **Contactless failure analysis in a nutshell**

#### Features

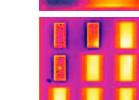
- » Complete infrared thermography-based failure analysis setup
- » Contactless and non-destructive
- » Short testing times, high throughput
- » Great variety of detectable defects
- » Comprehensive analysis software
- » Adaptable to special needs







Voids in solder die



De
ins
po
mo









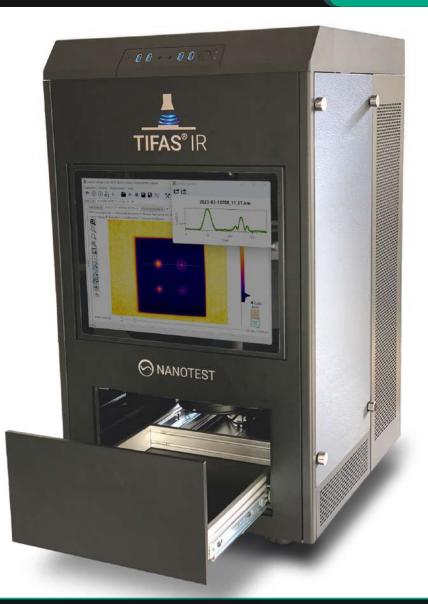
cam

R



Excitation

flash





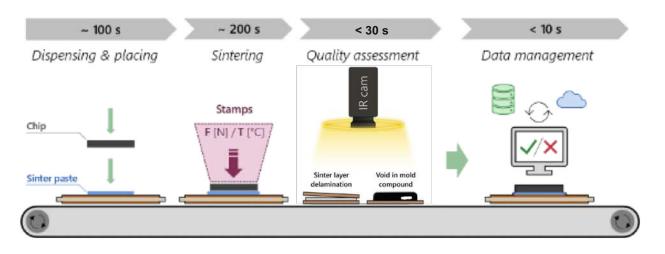
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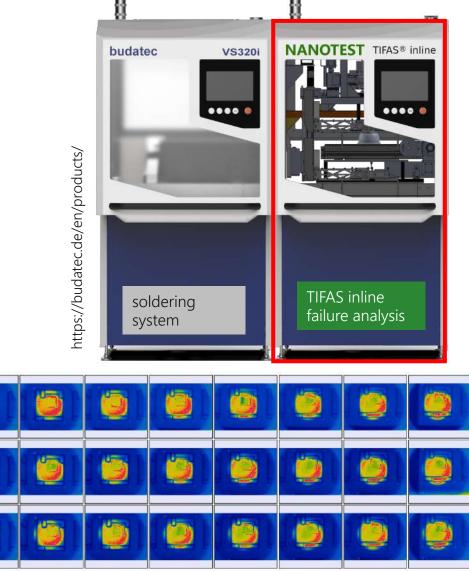
## **TIFAS**<sup>®</sup> IR inline Thermal imaging failure analysis system for production lines

#### Intelligent non-destructive 100% inline failure analysis

#### Features

- » 100% inspection in production lines, full automation
- » Short testing times, high throughput
- » Complete infrared thermography-based failure analysis setup
- » Contactless and non-destructive
- » Great variety of detectable defects





3x9 Measurements in a system tray



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# TIFAS® IR mobile Mobile thermal imaging failure analysis system

# Contactless failure analysis in a nutshell for mobile applications

#### Features

- » Mobile infrared thermography-based failure analysis setup
- » Contactless and non-destructive maintenance of components
- » Great variety of detectable defects
- » Comprehensive analysis software
- » Example: non-destructive testing of fiber composites and bonded joints



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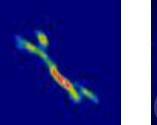


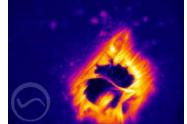
ZfP heute | Berlin 2020 p 54-55 M. Kaczmarek, M. Müller, Zerstörungsfreie Bauteilprüfung von großflächigen, glasfaserverstärkten Schienenfahrzeug-Komponenten

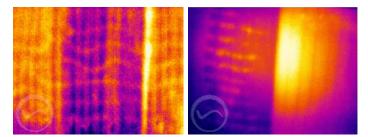


#### Impact defect

Lightning strike defect







Inner structure of a wind turbine blade



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# Thermal Test Chip (TTC)

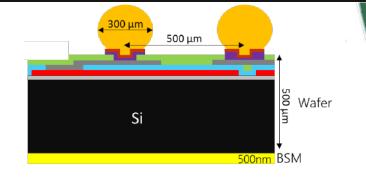
# NT20-3k thermal test chip

- » 200 mm (8") Si wafer
- » Titanium thin-film structures
  - > 1 × 3.3 kΩ RTD
  - > 2 × 15  $\Omega$  heaters
  - > 4 x Monitoring Bumps
- » Versatile & customizable
- » Different BSM

## » Up to

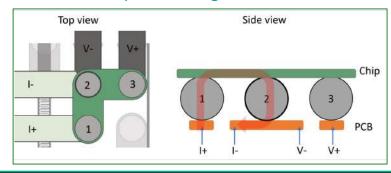
- > 50 × 50 mm<sup>2</sup> die size
- > 200°C chip temperature
- > 10 W/mm<sup>2</sup>

## → Ready for your custom TTV design

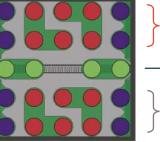


#### Two fullarea heaters per cell Highly sensitive titanium RTD

#### Resistive Bump Monitoring Structure



#### Solder ball pattern



# 4 I/O balls per heater for power throughput

- 4-wire sensor termination

Thermo-mechanical testing features

#### 2.5×2.5 mm<sup>2</sup> unit cells

- » 10 W/mm<sup>2</sup> heating
- » 82% area coverage
- » 300 µm solder bumps
- » 500 µm pitch
- » 4000+ cells per wafer



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### Design the TTV you need. No Compromise

We support our customers to verify their prospective package, TIMs and cooling solutions by offering TTV solution We offer:

Substrate

manufacturing

- » Thermal test chips wafer
- » Concept and feasibility
- » Interposer and test board
- » Assembly and quality assessment
- » Measurement hardware
- » Measurement and control software

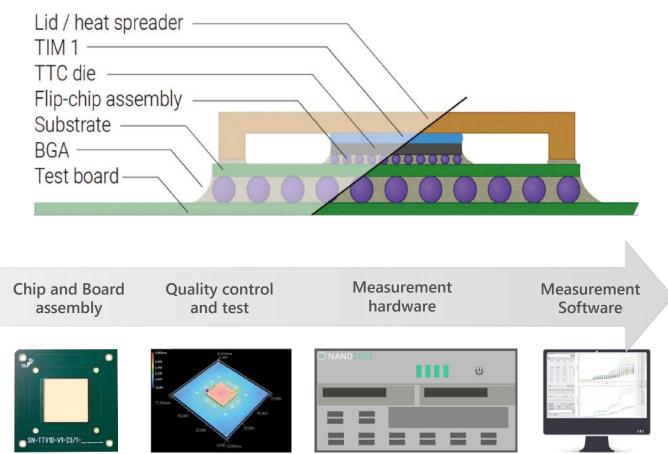
Chip

configuration

Substrate

design

» Calibration and test





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TTV | Thermal Test Vehicle

Thermal test

chip wafer

## **AMB** Advanced Mixed-mode Bending Test

# Rapid, inexpensive and effective interfacial adhesion strength characterization

#### **Material parameters**

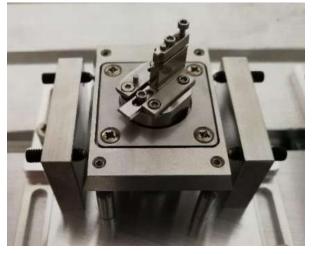
> Critical Energy Release Rate  ${\it G}_{
m c}$  vs. Mode-mixity  $\psi$ 

#### **Feasible samples**

- > Artificially manufactured samples
- > Bi- or multi-layered beams
- > Package origin cut-outs



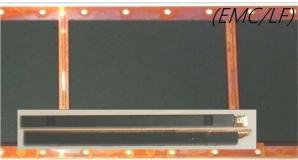
Mode-mixity variation by superposition of End Notch Flexure and Double Cantilever Beam tests *Specimen is simply fixated* in *the detachable sample holder.* 



#### Package origin cut-out (No chip)



#### Artificial manufactured





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## **Our Offering**

#### **Our Promise**

- » Thermal expertise
  - > 19 years of R&D experience
  - > 100+ scientific publications
  - > World-wide industrial network
- » Holistic lab services
  - > Material & package characterization
  - > Aging and reliability testing
  - > Failure detection and analysis
  - > TTV design, manufacturing and testing
  - adhesion strength characterization
- » High-end laboratory products
  - Focused on user-friendliness
  - > At maximum versatility
  - > Ensuring high scientific accuracy

## » Transparency

> About our measurement results

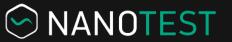
## » Fairness

- > In pricing and conditions
- » Free technical and scientific services
  - > Zero-cost requirements analysis
  - Zero-cost scientific discussion
  - Zero-cost remote technical support

» You learn - we learn.







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