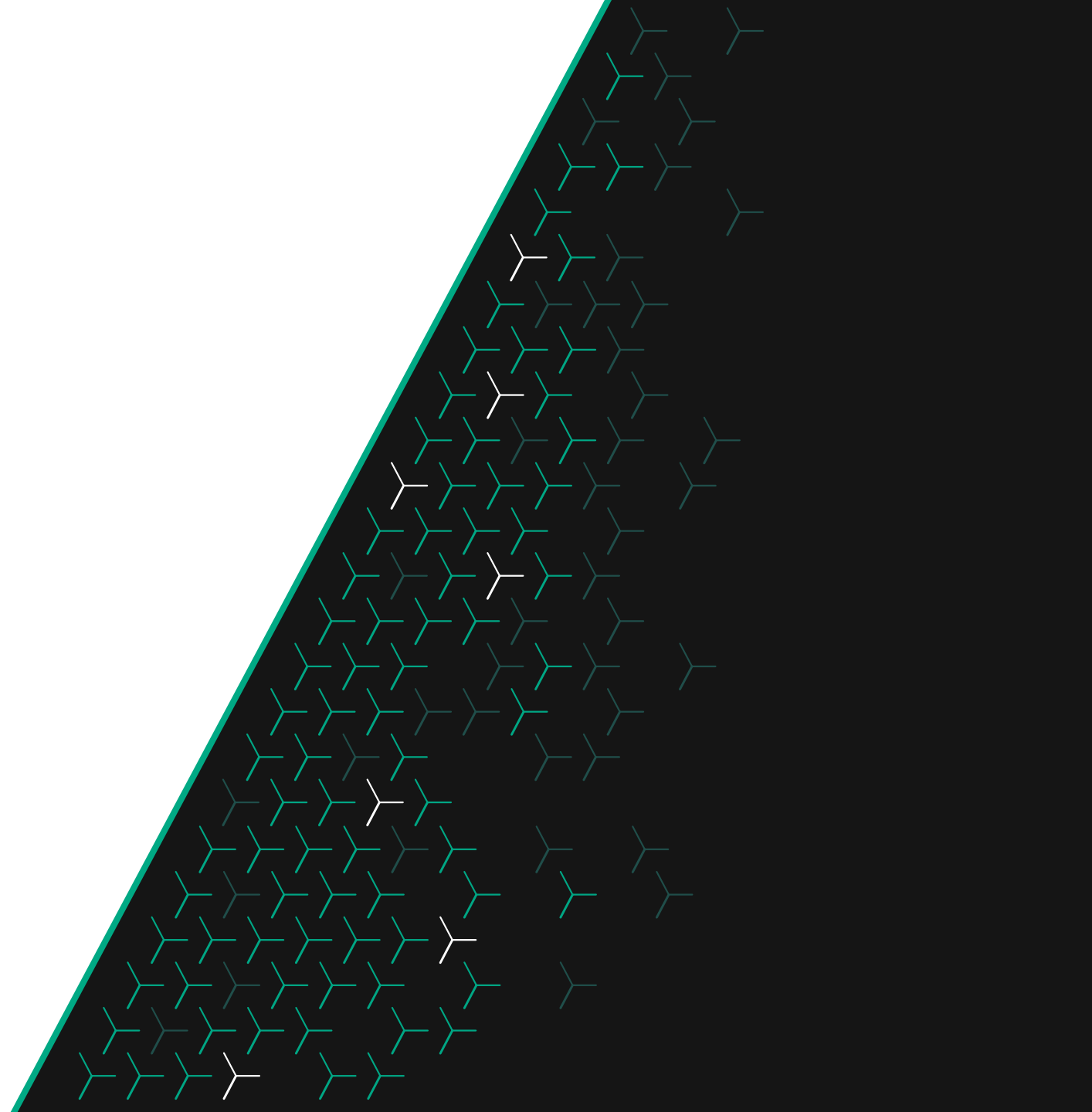


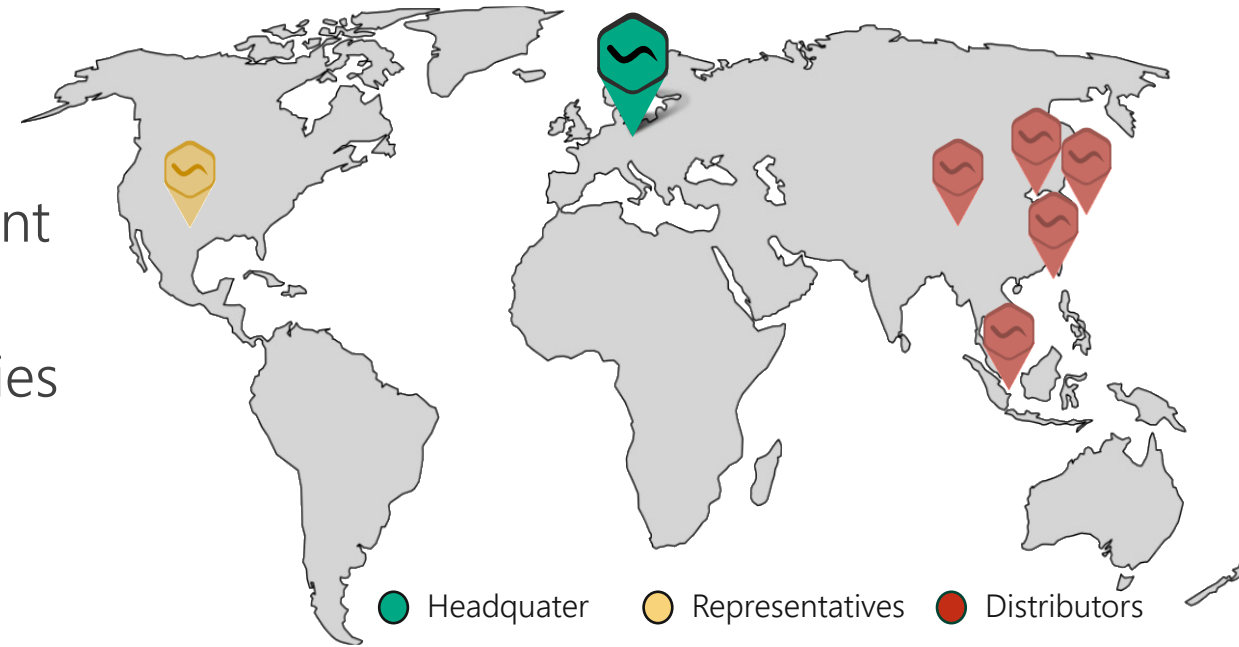
# Berliner Nanotest und Design GmbH

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Company Portfolio



- » **Founded in 2004** – Specialized in thermal management and characterization
- » **Global Technology Supplier** – Our measurement systems and Thermal Test Vehicles are used by leading electronics and semiconductor companies worldwide
- » **German Engineering** – High-precision measurement systems developed and manufactured in Germany
- » **Technology Ecosystem** – Co-founder of:
  - › Joint Lab Berlin for thermal management (JLB)
  - › International Semiconductor Alliance (ISA)



## NANOTEST in numbers

- » 22 years of experience
- » 45 motivated employees
- » 300+ satisfied customers

## Advanced thermal solutions for semiconductor packages and electronic systems

### Thermal Material Characterization

- » Thermal interface materials
  - › TIMA5
  - › TIMA6
- » highly conductive materials
  - › LaTIMA
- » Liquid and polymers
  - › TOCS

### Thermal Package Characterization

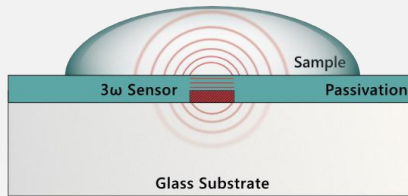
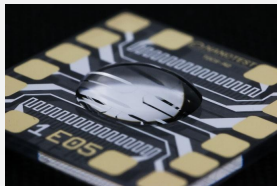
- » Custom TTVs
- » Off-the-shelf TTVs
- » Scalable Control Units for TTV
- » Thermal Transient Testing
- » Active Power Cycling

### Thermal imaging-based Failure analysis

- » IR Thermography
- » Pulse, pulse-phase and lock-in thermography
- » Detection of delamination, voids, cracks und more
- » Device diagnostics

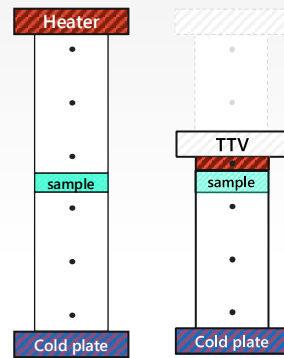
## TOCS®

- 🔍 Liquids and pastes
  - 🔍 Slurries & resins
  - ★ Compact & versatile
  - ★ Very quick testing
  - Thermal conductivity
  - Thermal diffusivity
- Features
- » Quick measurement
  - » Curing and in-situ testing
  - » Multi-use test chips
  - » Integrated heating



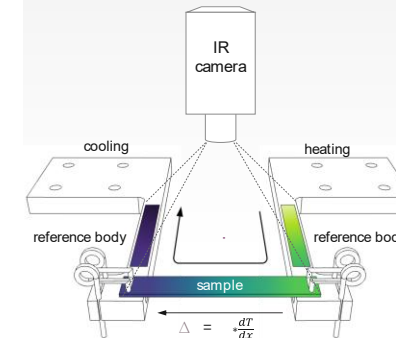
## TIMA®

- 🔍 Pastes to solids
  - 🔍 TIM1 & TIM2
  - ★ Automated testing
  - ★ Aging investigation
  - Thermal conductivity
  - Interface resistance
- Features
- » ASTM D 5470 complete
  - » Curing and in-situ testing
  - » Customizable test heads



## LaTIMA®

- 🔍 Solids
  - 🔍 Substrates & metals
  - ★ Two-in-one system
  - ★ Dog-bone samples
  - Thermal conductivity
  - Thermal diffusivity
- Features
- » High conductivities
  - » Industrial sample compatibility



## Fast-paced thermal material characterization

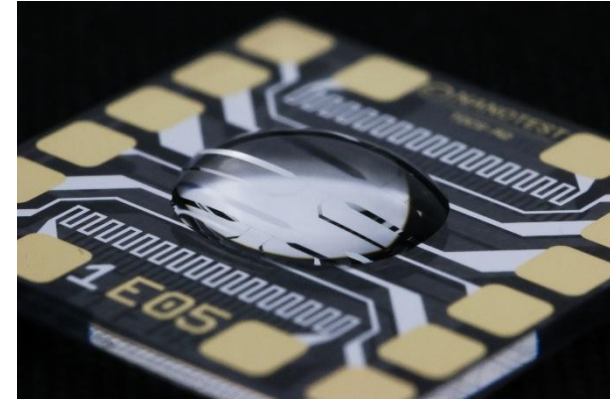
### Material parameters

- › Bulk thermal conductivity
- › Thermal diffusivity

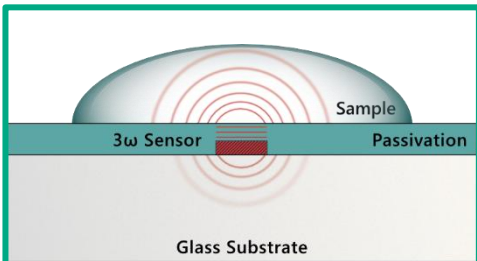
### Feasible samples

- › Liquids
- › Gels
- › Pastes
- › Soft solids

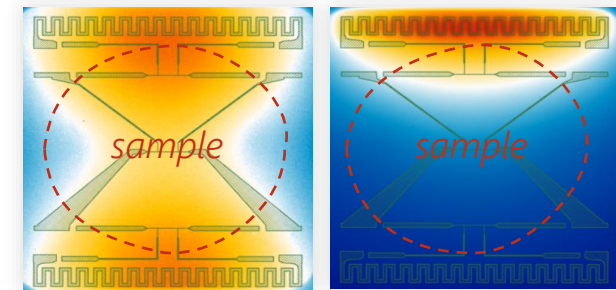
Sample material is **simply applied** on the test chip and tested with a **mere buttonpress**.



Measurement x-section



Custom temperature profiles

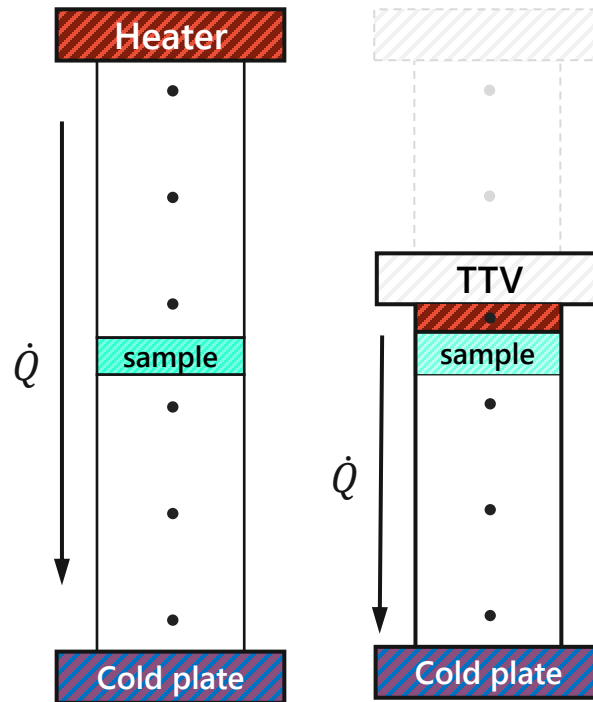


## Beyond ASTM D5470

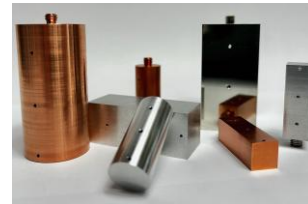
- » Effective and bulk thermal conductivity
- » Thermal effective and interface resistance
- » Temperature and pressure dependency
- » Aging and reliability testing
- » Compact all-in-one system

## Feasible samples

- » Thermal interface material
- » Die attach materials
- » Underfill materials
- » Molding compound
- » Substrates
- » Multilayer samples



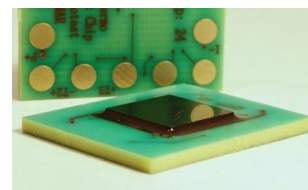
examples of feasible material samples



selection of available test heads



Assembly and curing tool adhesive

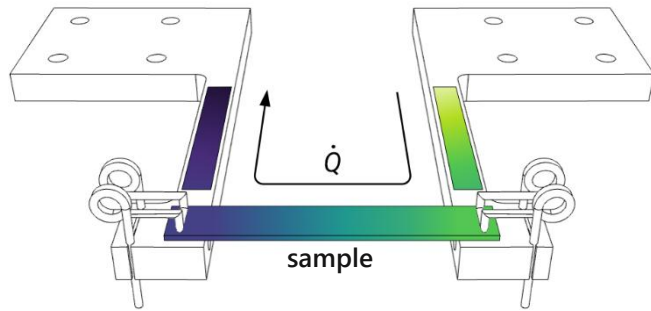


Thermal test chip

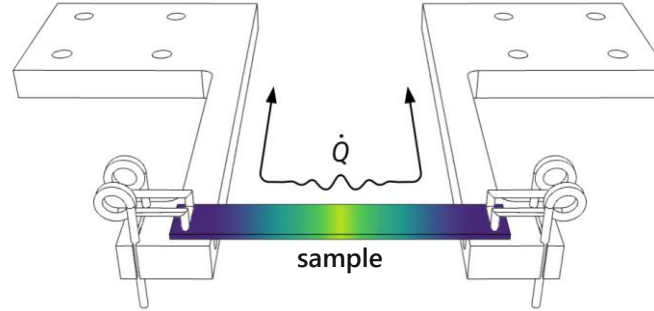
## LaTIMA base

## TIMAwave add-on

» Thermal conductivity

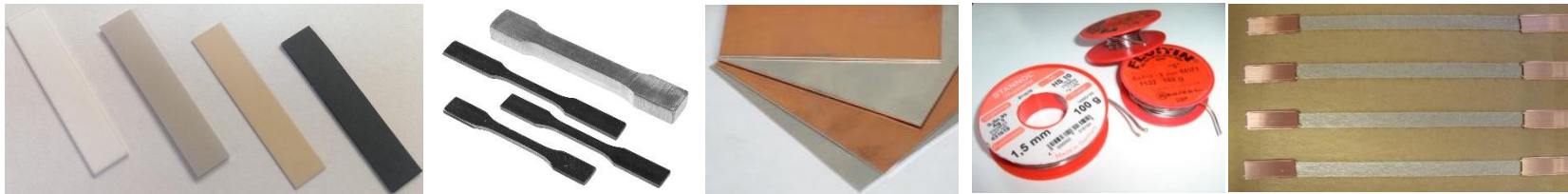


» Thermal diffusivity



For highly conductive materials

Feasible samples | Metals | Alloys | Substrates | Ceramics |  
| Solder | Sintered material | Semiconductors | FRP |



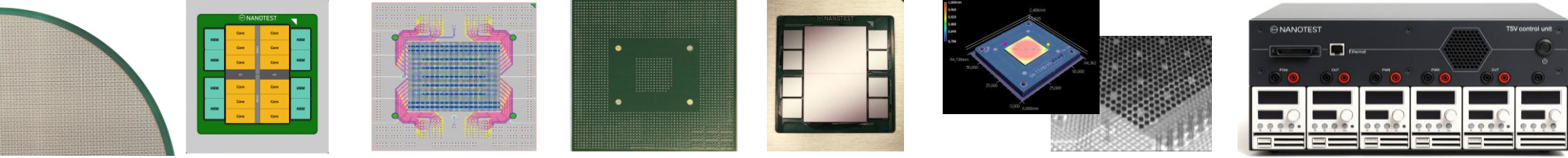
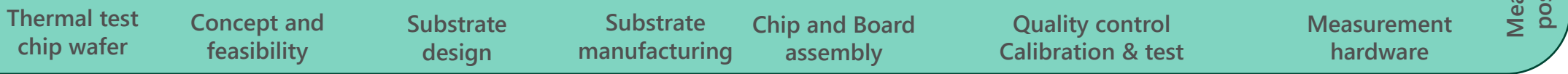
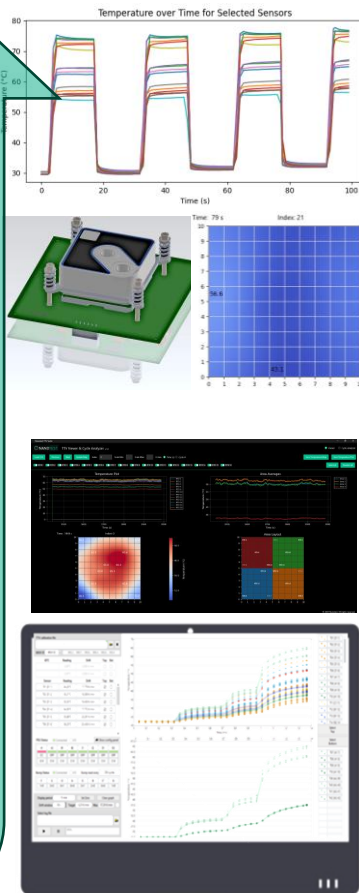
# Development steps of Thermal Test Vehicles (TTV)

## Design of customized TTV

We support customers in developing customized TTV solutions—from concept to validation.

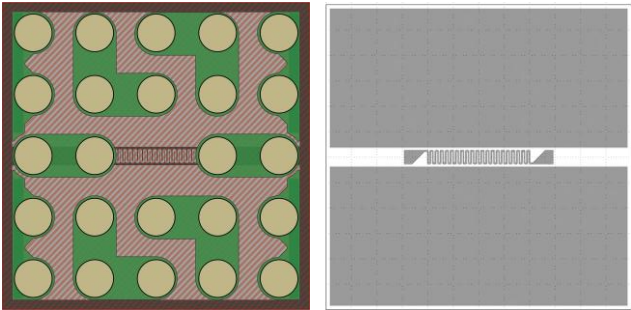
### This includes:

- » Thermal test chip design and wafer fabrication
- » Chip configuration and feasibility studies
- » Substrate and ETB design & manufacturing
- » Assembly and quality verification
- » Measurement hardware development
- » Measurement and control software
- » Calibration and qualification
- » Performance and reliability testing



Bumps

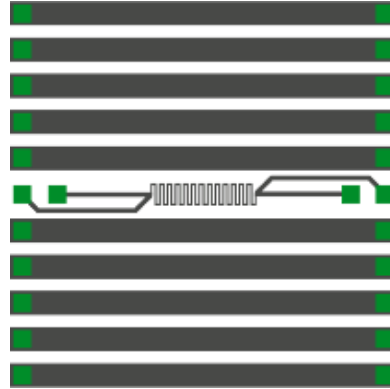
NT20-3k FC



- » 2.4 x 2.4 mm<sup>2</sup> unit cells
- » 2 heaters + RTD + 4 monitoring bumps
- » 8" wafer / > 4000 cells per wafer
- » Power Density: 10 W/mm<sup>2</sup>
- » Wafer thickness: 500 and 725 μm undoped silicon
- » Flip-chip assembly
- » 300 μm SAC bumps with 500 μm pitch
- » BSM:
  - » Ti-NiV-Au (100nm-300nm-200nm)
  - » Pure silicon

Cu-Pillar

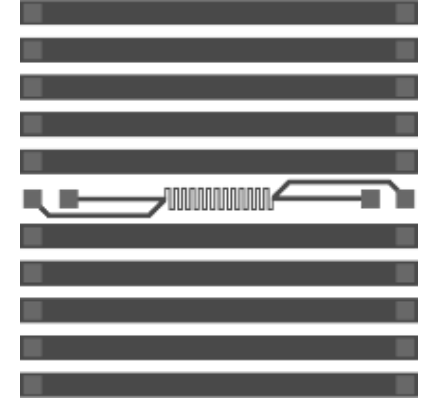
NT16-3k FC



- » 3.2 x 3.2 mm<sup>2</sup> unit cells
- » 10 heaters + RTD
- » 8" wafer / > 2400 cells per wafer
- » Power Density: 10 W/mm<sup>2</sup>
- » Wafer thickness: 620 μm undoped silicon
- » Flip-chip assembly
- » 80 μm Cu-pillars with 300 μm pitch
- » BSM:
  - » Ti-NiV-Au (100nm-300nm-200nm)
  - » Pure silicon

Wire bond

NT16-3k WB



- » 3.2 x 3.2 mm<sup>2</sup> unit cells
- » 10 heaters + RTD
- » 8" wafer / > 2400 cells per wafer
- » Power Density: 10 W/mm<sup>2</sup>
- » Wafer thickness: 400 μm undoped silicon
- » Wire-bond assembly
- » 150μm Aluminum pads
- » BSM:
  - » Ti-NiV-Au (100nm-300nm-200nm)

# Off-the-Shelf Thermal Test Vehicles (TTV)






## TTV5


## TTV10






## TTV16

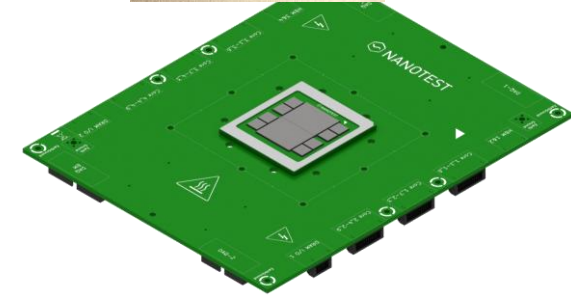
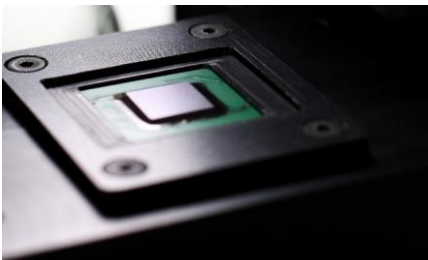
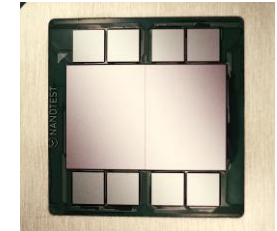
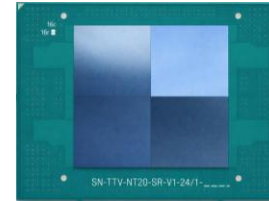
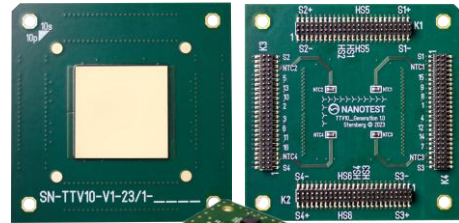
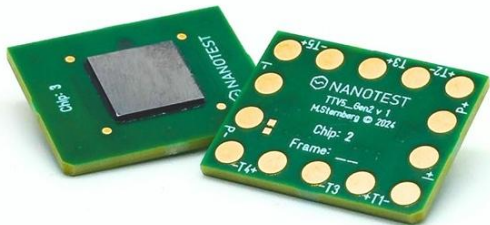
## TTV200

-  9.8 x 9.8 mm<sup>2</sup>
-  monolithic die
-  One heater
-  5 RTDs
-  Up to 140 W

-  24.9 x 24.9 mm<sup>2</sup>
-  monolithic die
-  4 heaters, 6 hot spots
-  16 RTDs
-  Up to 2000 W

-  39.9 x 39.9 mm<sup>2</sup>
-  monolithic die or chiplet (4 dies)
-  Up to 24 heaters
-  56 RTDs
-  Up to 5000 W

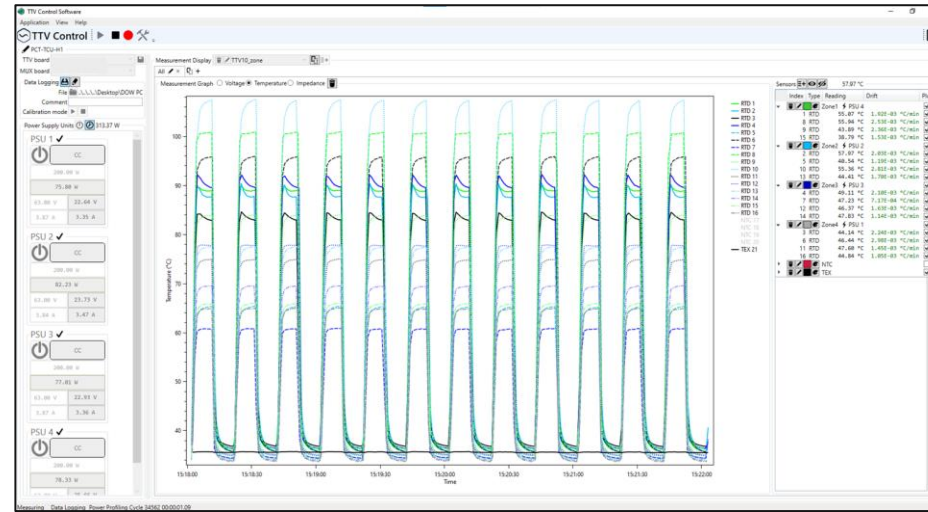
-  52.5 x 50.0 mm<sup>2</sup>
-  Chiplet (10 dies: 2x SoC and 8x HBM)
-  Up to 48 heaters
-  112 RTDs
-  Up to 7400 W



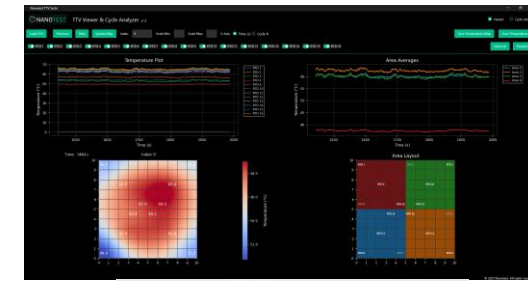
# Accompanying Control System - Scalable Solution for every Need

- » 19-inch rack-based system scalable to TTV and customer requirements
- » Expandable power architecture
  - › From 1 up to 48 PSUs
- » Integrated data acquisition
  - › Up to 16 analog channels
- » Integrated control PC with software for:
  - › RTD measurement and visualization
  - › Automated power cycle scheduling
  - › PSU control
  - › MUX control
  - › Data analysis

Control and measurement software



Analysis and visualization software

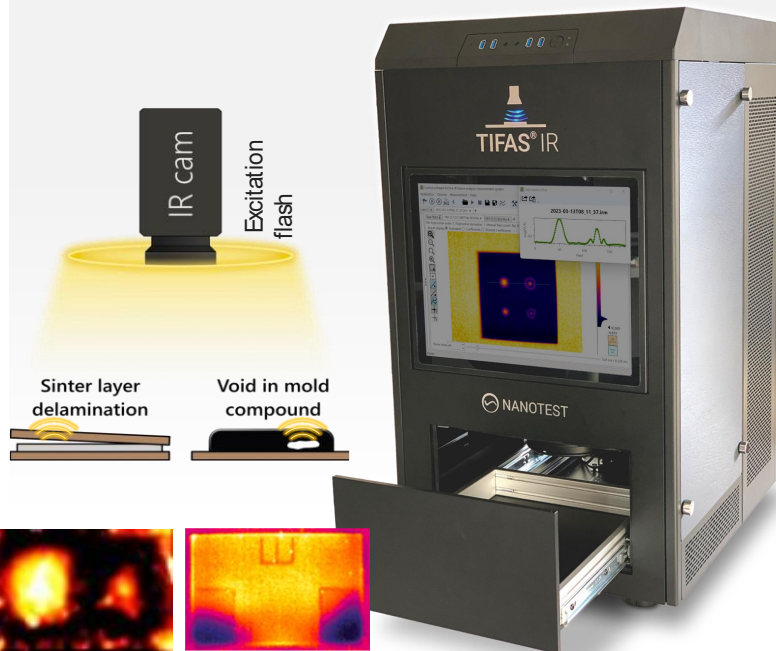


## TIFAS® IR Lab

### Lab device for contactless failure analysis

#### Features

- » Complete IR thermography-based failure analysis setup
- » Contactless and non-destructive
- » Short testing times, high throughput
- » Great variety of detectable defects
- » Comprehensive analysis software
- » Adaptable to special needs



## TIFAS® IR inline

### Intelligent inline failure analysis

#### Features

- » 100% inspection in production lines, full automation
- » Short testing times, high throughput
- » Complete IR thermography-based failure analysis setup
- » Contactless and non-destructive
- » Great variety of detectable defects



## TIFAS® IR mobile

### Mobile failure analysis for field applications

#### Features

- » Mobile IR thermography-based failure analysis setup
- » Contactless and non-destructive
- » Great variety of detectable defects
- » Comprehensive analysis software
- » Testing of fiber composites and bonded joints



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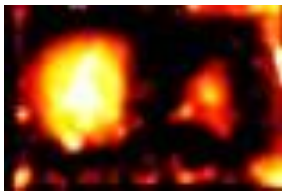


© Deutsche Bahn AG

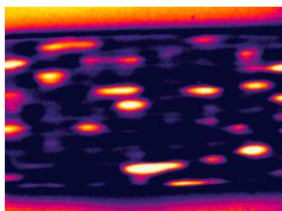
## Contactless failure analysis in a nutshell

### Features

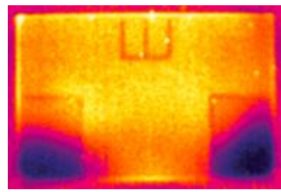
- » Complete pulsed infrared thermography-based failure analysis setup
- » Contactless and non-destructive
- » Short testing times, high throughput
- » Great variety of detectable defects
- » Comprehensive analysis software
- » Adaptable to special needs



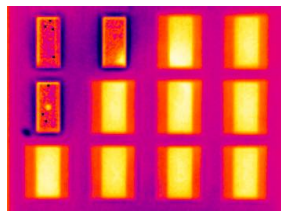
Voids in solder die attach layer



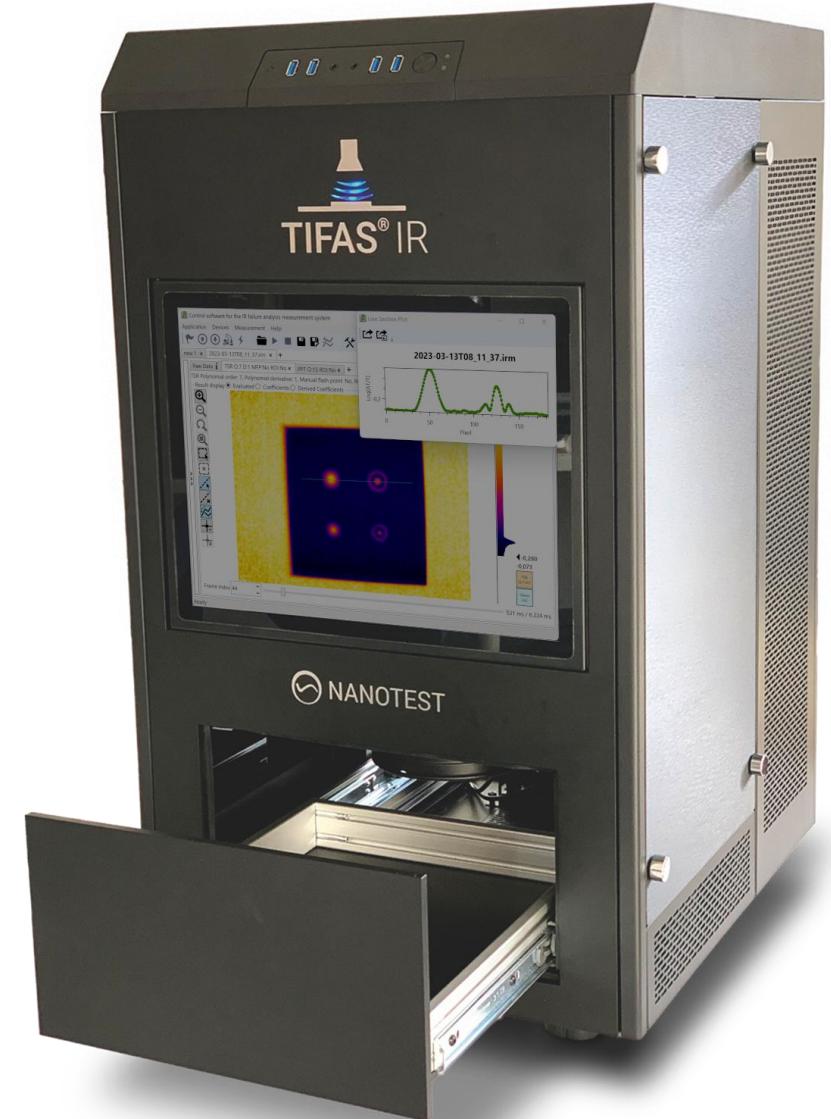
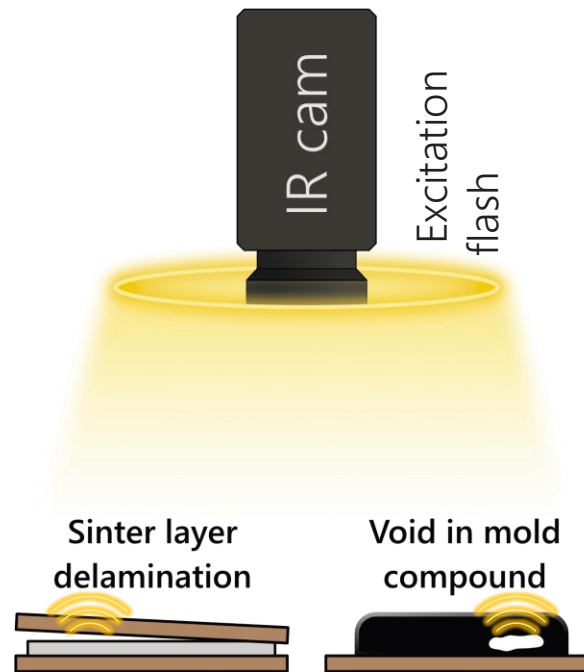
Voids in carbon fiber reinforced polymer



Delamination in sintered power module



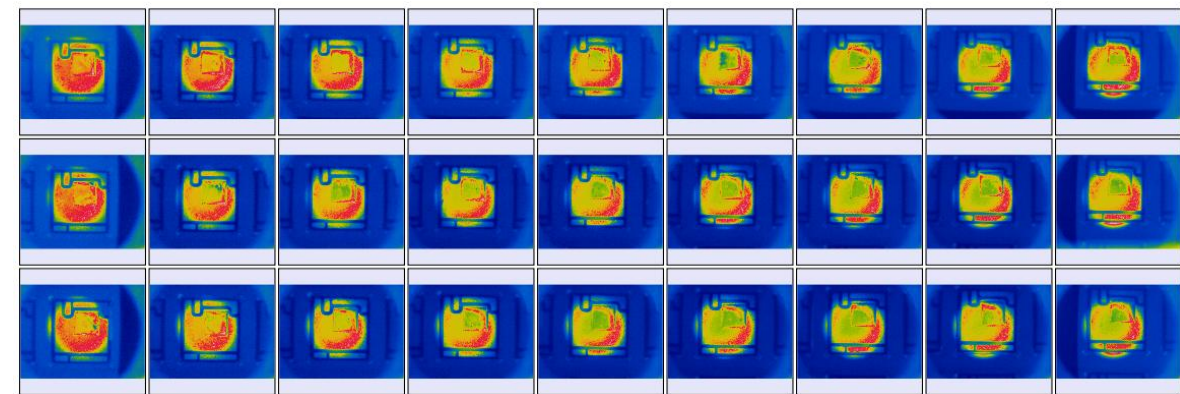
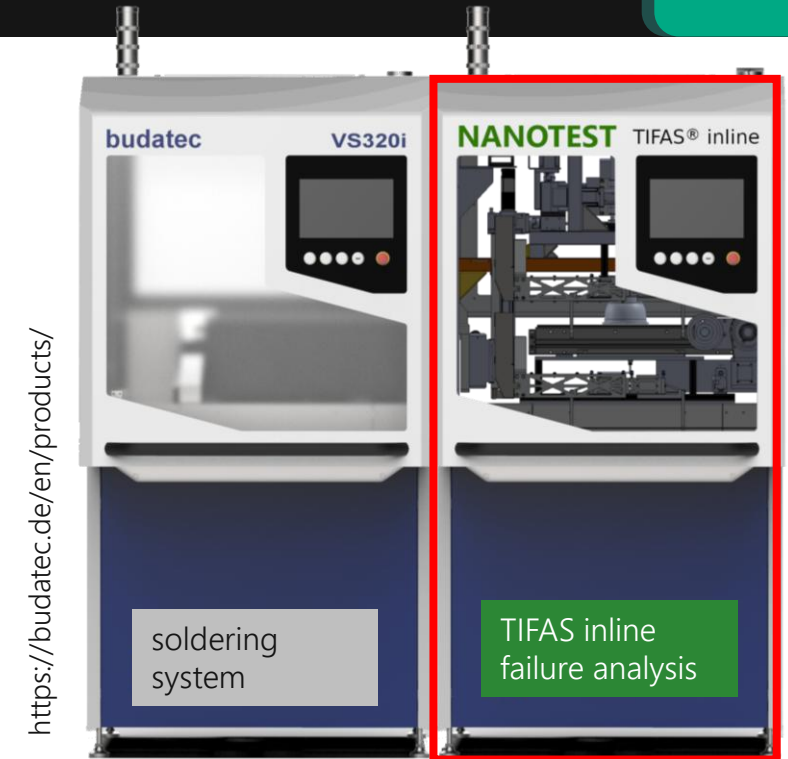
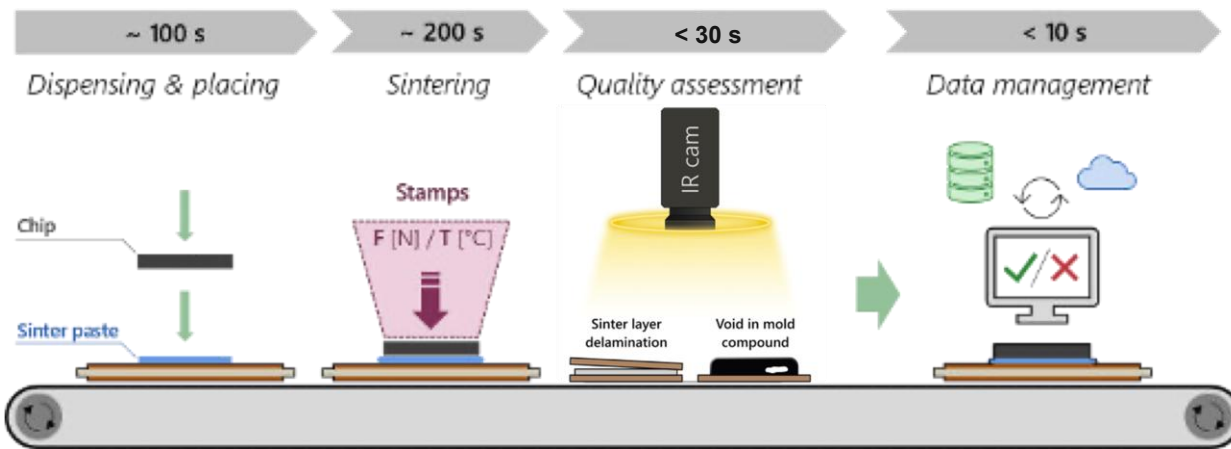
Voids in molding compound



## Intelligent non-destructive 100% inline failure analysis

### Features

- » 100% inspection in production lines, full automation
- » Short testing times, high throughput
- » Complete infrared thermography-based failure analysis setup
- » Contactless and non-destructive
- » Great variety of detectable defects



3x9 Measurements in a system tray

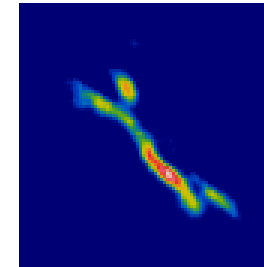
## Contactless failure analysis in a nutshell for mobile applications

### Features

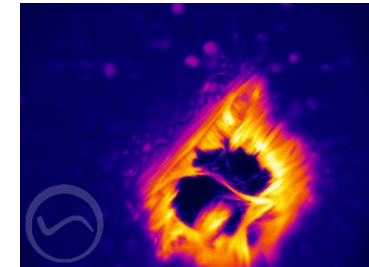
- » Mobile infrared thermography-based failure analysis setup
- » Contactless and non-destructive maintenance of components
- » Great variety of detectable defects
- » Comprehensive analysis software
- » Example: non-destructive testing of fiber composites and bonded joints



Impact defect



Lightning strike defect



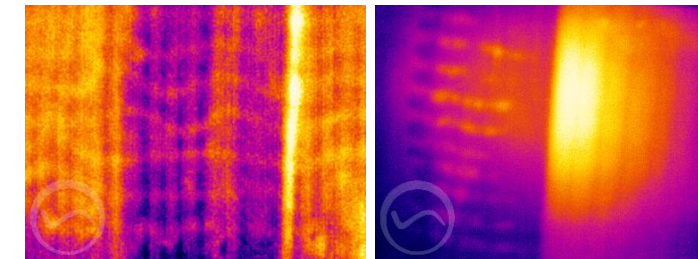
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ZfP heute | Berlin 2020 p 54-55  
M. Kaczmarek, M. Müller, Zerstörungsfreie  
Bauteilprüfung von großflächigen, glasfaserverstärkten  
Schienenfahrzeug-Komponenten



Inner structure of a wind turbine blade

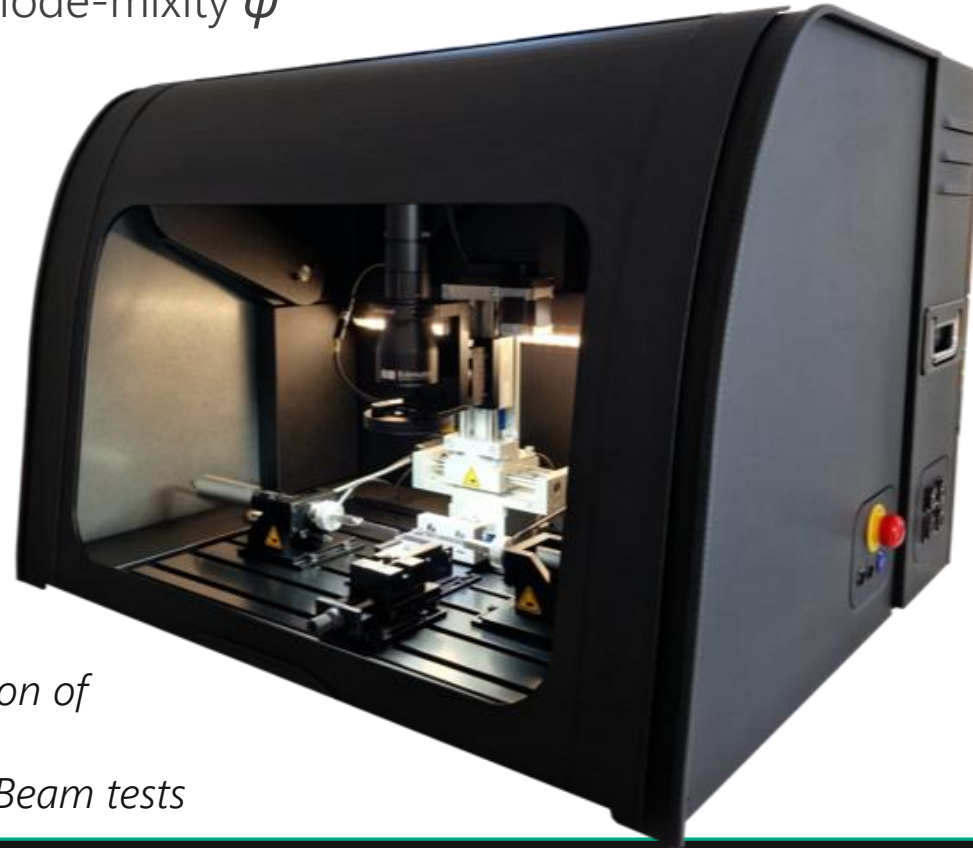
## Rapid, inexpensive and effective interfacial adhesion strength characterization

### Material parameters

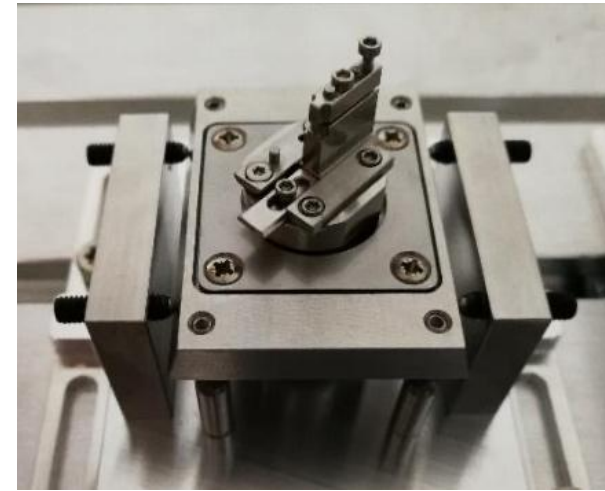
- › Critical Energy Release Rate  $G_c$  vs. Mode-mixity  $\psi$

### Samples

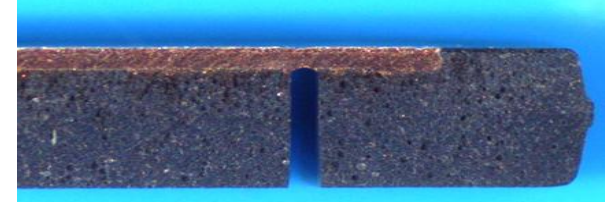
- › Artificially manufactured samples
- › Bi- or multi-layered beams
- › Package origin cut-outs



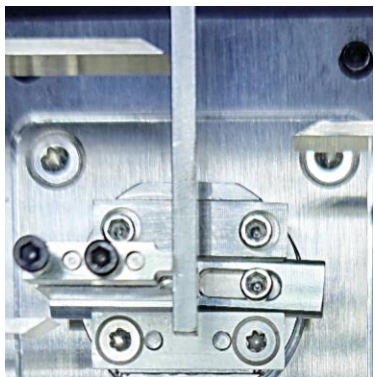
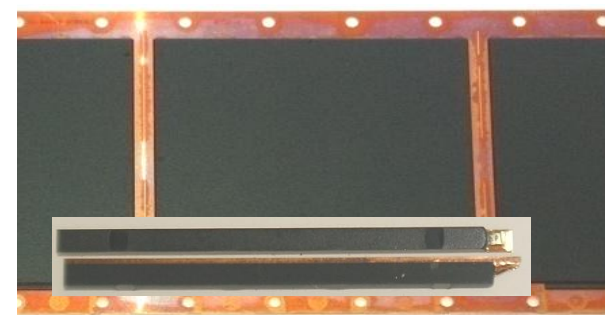
*Specimen is simply fixated in the detachable sample holder.*



*Package origin cut-out (No chip)*



*Artificially manufactured (EMC/LF)*



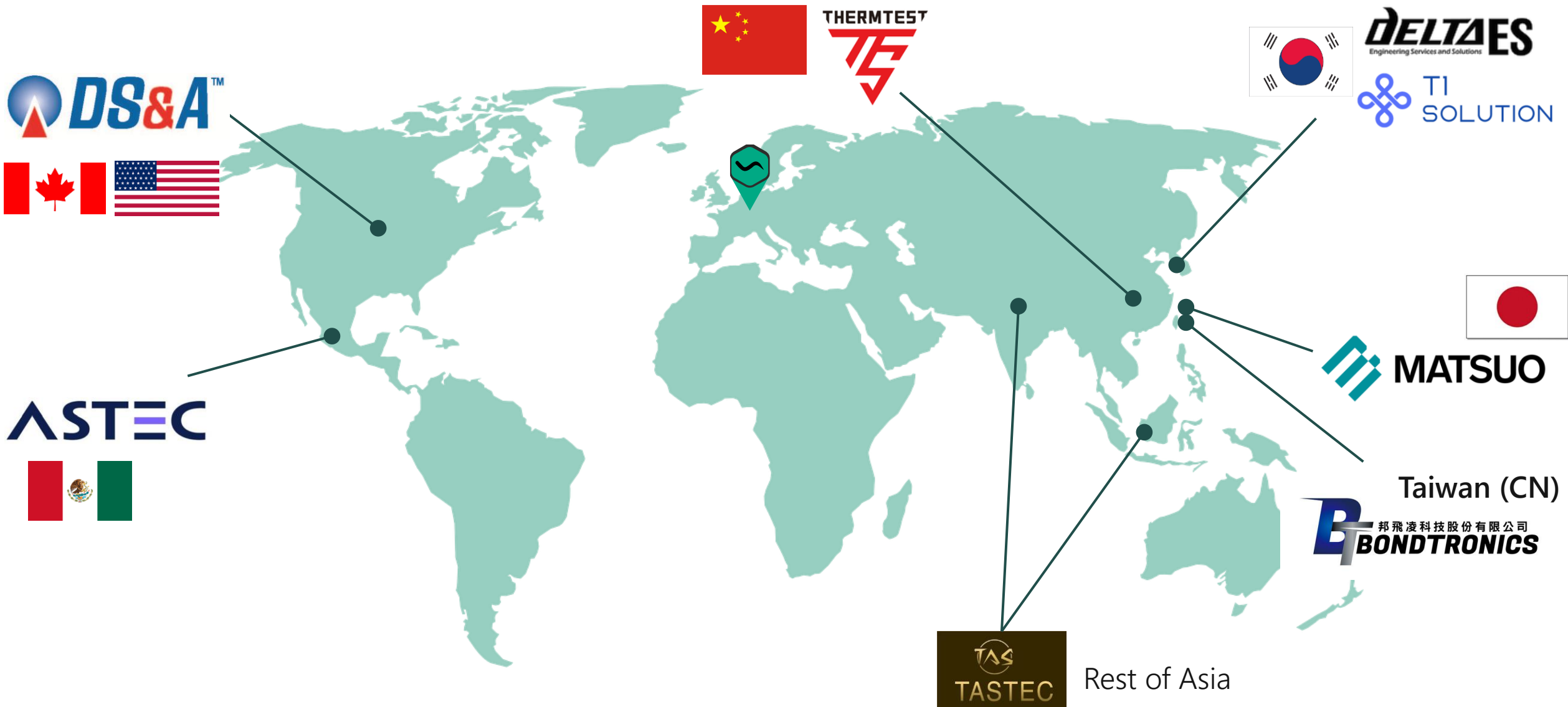
*Mode-mixity variation by superposition of End Notch Flexure and Double Cantilever Beam tests*

## Our Offering

- » Thermal expertise
  - › 22 years of R&D experience
  - › 100+ scientific publications
  - › World-wide industrial network
- » Holistic lab services
  - › Material & package characterization
  - › Aging and reliability testing
  - › Failure detection and analysis
  - › TTV design, manufacturing and testing
  - › Adhesion strength characterization
- » High-end laboratory products
  - › Focused on user-friendliness
  - › At maximum versatility
  - › Ensuring high scientific accuracy

## Our Promise

- » Transparency
  - › About our measurement results
- » Fairness
  - › In pricing and conditions
- » Free technical and scientific services
  - › Zero-cost requirements analysis
  - › Zero-cost scientific discussion
- » You learn - we learn.





- 1300 m<sup>2</sup> space**
- 700 m<sup>2</sup> office area
  - 270 m<sup>2</sup> production
  - 130 m<sup>2</sup> labs
  - 200 m<sup>2</sup> meeting and social rooms



Thank you



**NANOTEST**

*simply measured*

ISO 9001  
certified



Certified for in-  
house R&D



[nanotest.eu](https://nanotest.eu)

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